Column 1	Column 2	Column 3	Column 4	Column 5
Tariff Item Number	Description of Goods	Base Rate	Category	Note
84553000	- Rolls for rolling mills		A	
84559000	- Other parts		A	
8456	Machine-tools for working any material by removal of material, by laser or other light or photon beam, ultrasonic, electro-discharge, electro-chemical, electron beam, ionic-beam or plasma arc processes; water-jet cutting machines.			
84561000	- Operated by laser or other light or photon beam processes		A	
84562000	- Operated by ultrasonic processes		A	
84563000	- Operated by electro-discharge processes		A	
84569000	- Other		A	
8457	Machining centers, unit construction machines (single station) and multi-station transfer machines, for working metal.			
84571000	- Machining centers		A	
84572000	- Unit construction machines (single station)		A	
84573000	- Multi-station transfer machines		A	
8458	Lathes (including turning centers) for removing metal.			
	- Horizontal lathes:			
84581100	-- Numerical controlled		A	
84581900	-- Other		A	
	- Other lathes:			
84589100	-- Numerically controlled		A	
84589900	-- Other		A	
8459	Machine-tools (including way-type unit head machines) for drilling, boring, milling, threading or tapping by removing metal, other than lathes (including turning centers) of heading 84.58.			
84591000	- Way-type unit head machines		A	
	- Other drilling machines:			
84592100	-- Numerically controlled		A	
84592900	-- Other		A	
	- Other boring-milling machines:			
84593100	-- Numerically controlled		A	
84593900	-- Other		A	
84594000	- Other boring machines		A	
	- Milling machines, knee-type:			
84595100	-- Numerically controlled		A	
84595900	-- Other		A	
	- Other milling machines:			
84596100	-- Numerically controlled		A	
84596900	-- Other		A	
84597000	- Other threading or tapping machines		A	
8460	Machine-tools for deburring, sharpening, grinding, honing, lapping, polishing or otherwise finishing metal or cermets by means of grinding stones, abrasives or polishing products, other than gear cutting, gear grinding or gear finishing machines of heading 84.61.			
	- Flat-surface grinding machines, in which the positioning in any one axis can be set up to an accuracy of at least 0.01 mm:			
84601100	-- Numerically controlled		A	
84601900	-- Other		A	
	- Other grinding machines, in which the positioning in any one axis can be set up to an accuracy of at least 0.01 mm:			
84602100	-- Numerically controlled		A	
84602900	-- Other		A	
	- Sharpening (tool or cutter grinding) machines:			
84603100	-- Numerically controlled		A	
84603900	-- Other		A	
84604000	- Honing or lapping machines		A	
84609000	- Other		A	
8461	Machine-tools for planing, shaping, slotting, broaching, gear cutting, gear grinding or gear finishing, sawing, cutting-off and other machine-tools working by removing metal or cermets, not elsewhere specified or included.			
84612000	- Shaping or slotting machines		A	
84613000	- Broaching machines		A	
84614000	- Gear cutting, gear grinding or gear finishing machines		A	
84615000	- Sawing or cutting-off machines		A	
84619000	- Other		A	
8462	Machine-tools (including presses) for working metal by forging, hammering or die-stamping; machine-tools (including presses) for working metal by bending, folding, straightening, flattening, shearing, punching or notching; presses for working metal or metal carbides, not specified above.			
84621000	- Forging or die-stamping machines (including presses) and hammers		A	
	- Bending, folding, straightening or flattening machines (including presses):			
84622100	-- Numerically controlled		A	
84622900	-- Other	5%	B5	
	- Shearing machines (including presses), other than combined punching and shearing machines:			
84623100	-- Numerically controlled		A	
84623900	-- Other		A	
	- Punching or notching machines (including presses), including combined punching and shearing machines:			
84624100	-- Numerically controlled		A	
84624900	-- Other		A	
	- Other:			
84629100	-- Hydraulic presses		A	
84629900	-- Other		A	
8463	Other machine-tools for working metal or cermets, without removing material.			
84631000	- Draw-benches for bars, tubes, profiles, wire or the like		A	
84632000	- Thread rolling machines		A	
84633000	- Machines for working wire		A	
84639000	- Other		A	
8464	Machine-tools for working stone, ceramics, concrete, asbestos-cement or like mineral materials or for cold working glass.			
84641000	- Sawing machines		A	
84642000	- Grinding or polishing machines		A	
84649000	- Other		A	