Column 1	Column 2	Column 3	Column 4
Tariff item number	Description of goods	Base Rate	Category
8457	**Machining centres, unit construction machines (single station) and multi-station transfer machines, for working metal.**		
845710	**Machining centres**		
84571010	Horizontal	7.5	B10
84571020	Vertical	7.5	B10
845720	**Unit construction machines (single station)**		
84572010	Unit head boring	7.5	B10
84572020	Unit head drilling	7.5	B10
84572090	Other	7.5	B10
845730	**Multi-station transfer machines**		
84573010	Rotary type	7.5	B10
84573020	In-line type	7.5	B10
84573090	Other	7.5	B10
8458	**Lathes (including turning centres) for removing metal.**		
	Horizontal lathes:		
845811	**Numerically controlled**		
84581100	Numerically controlled	7.5	B10
845819	**Other**		
	Automatic, single spindle:		
84581911	Horizontal bar, swiss type	7.5	B10
84581912	Base sliding head type	7.5	B10
84581913	Horizontal chucking	7.5	B10
84581919	Other	7.5	B10
84581990	Other	7.5	B10
	Other lathes:		
845891	**Numerically controlled**		
84589100	Numerically controlled	7.5	B10
845899	**Other**		
84589910	Automatic, multi-spindle bar	7.5	B10
84589920	Automatic, multi-spindle chucking	7.5	B10
	Capstans, turrets, capstan and turret combination, coping, multi tool and production lathes:		
84589931	Capstans lathes	7.5	B10
84589932	Turrets lathes	7.5	B10
84589933	Capstan and turret combination lathes	7.5	B10
84589934	Copying lathes	7.5	B10
84589935	Multi-tool and production lathes	7.5	B10
	Crankshaft, relieving, wheel and axle lathes:		
84589941	Crankshaft lathes	7.5	B10
84589942	Relieving lathes	7.5	B10
84589943	Wheel and axle lathes	7.5	B10
	Centre lathes:		
84589951	Tool-room type	7.5	B10
84589959	Other	7.5	B10
84589990	Other	7.5	B10
8459	**Machine-tools (including way-type unit head machines) for drilling, boring, milling, threading or tapping by removing metal, other than lathes (including turning centres) of heading 84.58.**		
845910	**Way-type unit head machines**		
84591000	Way-type unit head machines	7.5	B10
	Other drilling machines:		
845921	**Numerically controlled**		
84592100	Numerically controlled	7.5	B10

Column 1	Column 2	Column 3	Column 4
Tariff item number	Description of goods	Base Rate	Category
845929	**Other**		
84592910	Bench and pillar	7.5	B10
84592920	Pillar or columns, multi-spindle	7.5	B10
84592930	Radial	7.5	B10
84592940	Deep hole	7.5	B10
84592950	Multi head drilling machines	7.5	B10
84592990	Other	7.5	B10
	Other boring-milling machines:		
845931	**Numerically controlled**		
84593100	Numerically controlled	7.5	B10
845939	**Other**		
84593910	Vertical turning or boring	7.5	B10
84593990	Other	7.5	B10
845940	**Other boring machines**		
84594010	Jig boring machines horizontal	7.5	B10
84594020	Fine boring machines horizontal	7.5	B10
84594030	Fine boring machines vertical	7.5	B10
84594090	Other	7.5	B10
	Milling machine, knee type:		
845951	**Numerically controlled**		
84595110	Horizontal	7.5	B10
84595120	Vertical	7.5	B10
84595130	Universal	7.5	B10
84595190	Other	7.5	B10
845959	**Other**		
84595910	Horizontal	7.5	B10
84595920	Vertical	7.5	B10
84595930	Universal	7.5	B10
84595940	Ram type	7.5	B10
84595950	Die-sinking or pantograph	7.5	B10
84595990	Other	7.5	B10
	Other milling machines:		
845961	**Numerically controlled**		
84596110	Piano milling	7.5	B10
84596190	Other	7.5	B10
845969	**Other**		
84596910	Bed type, horizontal	7.5	B10
84596920	Bed type, vertical	7.5	B10
84596930	Piano milling, single column	7.5	B10
84596940	Piano milling, double column	7.5	B10
84596990	Other	7.5	B10
845970	**Other threading or tapping machines**		
84597010	Threading machines	7.5	B10
84597020	Tapping machines	7.5	B10
8460	**Machine-tools for deburring, sharpening, grinding, honing, lapping, polishing or otherwise finishing metal or cermets by means of grinding stones, abrasives or polishing products, other than gear cutting, gear grinding or gear finishing machines of heading 84.61.**		
	Flat-surface grinding machines, in which the positioning in any one axis can be set up to an accuracy of at least 0.01 mm:		
846011	**Numerically controlled**		
84601100	Numerically controlled	7.5	B10
846019	**Other**		
84601900	Other	7.5	B10